DEVICE SPECIFICATION FOR

TFT-LCD Module

MODEL No.

LQ084V1DG21

☐ CUSTOMER'S APROVAL

DATE _____

BY _____

PRESENTED

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RECORDS OF REVISION

SPEC No.	DATE	REVISED		SUMMARY	NOTE
		No.	PAGE		
LD-12X02	Apr.18.2001			—	1st. Issue

SPEC No.	DATE	REVISED		SUMMARY	NOTE
		No.	PAGE		
LCY-02132	Dec.24.'02		16	Lot No.Label Revised sign "R" → "G"	1st. Issue
				Metal gate driver → silicone gate driver. (Gate driver IC Gate/Control board) * No other change in spec value except for Lot No.Label.	

LCY-02132A	Jul.13,2005	A1	13	Lot No.Label Revised sign "G" → "F"
				Lead free , Chromium free
				(Source board
				  Gate/Control board
				  Screw)
				* No other change in spec value except for Lot No.Label.
					2nd.Issue

		A2	1	Notice [Compilation]	
		A3	5	Note[4-4]~[4-7]→Note[4-4],[4-5] [Unification]	
		A4	10	EZ-CON [Addition]	

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1. Application
   This specification applies to color TFT-LCD module, LQ084V1DG21.

2. Overview

   This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a 640×3×480 dots panel with 262,144 colors by supplying 18 bit data signals (6bit/color), four timing signals, +3.3V/ +5V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

   The TFT-LCD panel used for this module is a low-reflection and higher-color-saturation type. Therefore, this module is also suitable for the multimedia use. Optimum viewing direction is 12 o'clock.

   This module is the type of wide viewing angle and high brightness(300cd/m^2).

   Backlight-driving DC/AC inverter is not built in this module.

3. Mechanical Specifications

| Parameter	Specifications	Unit
Display size	21 (8.4") Diagonal	cm
Active area	170.9(H)×129.6(V)	mm
Pixel format	640(H)×480(V)	pixel
	(1 pixel＝R＋G＋B dots)	
Pixel pitch	0.267(H)×0.270(V)	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally white	
Unit outline dimensions *1	216.0(W)×152.4(H)×12.0(D)	mm
Mass	410±20	g
Surface treatment	Anti-glare and hard-coating 3H Haze value ＝ 28%	

*1.Note: excluding backlight cables and mounting tabs.

Outline dimensions is shown in Fig.1

4. Input Terminals

4-1. TFT-LCD panel driving

CN1   Used connector:DF9BA-31P-1V (Hirose Electric Co., Ltd.)

Corresponding connector: DF9-31S-1V (〃)

DF9A-31S-1V(〃)

DF9B-31S-1V(〃)
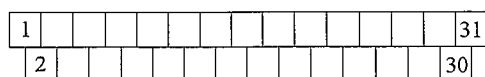
DF9M-31S-1V(〃)

CN1 pin arrangement from module surface
(Transparent view)

Pin No.	Symbol	Function	Remark
1	GND		
2	CK	Clock signal for sampling each data signal	
3	H sync	Horizontal synchronous signal	【Note1】
4	V sync	Vertical synchronous signal	【Note1】
5	GND		
6	R0	R E D data signal(LSB)	
7	R1	R E D data signal	
8	R2	R E D data signal	
9	R3	R E D data signal	
10	R4	R E D data signal	
11	R5	R E D data signal(MSB)	
12	GND		
13	G0	G R E E N data signal(LSB)	
14	G1	G R E E N data signal	
15	G2	G R E E N data signal	
16	G3	G R E E N data signal	
17	G4	G R E E N data signal	
18	G5	G R E E N data signal(MSB)	
19	GND		
20	B0	B L U E data signal(LSB)	
21	B1	B L U E data signal	
22	B2	B L U E data signal	
23	B3	B L U E data signal	
24	B4	B L U E data signal	
25	B5	B L U E data signal(MSB)	
26	GND		
27	ENAB	Signal to settle the horizontal display position	【Note2】
28	Vcc	+3. 3/+5.0V power supply	
29	Vcc	+3. 3/+5.0V power supply	
30	R/L	Horizontal display mode select signal	【Note3】
31	U/D	Vertical display mode select signal	【Note4】

※The shielding case is not connected with GND.

【Note1】 480 line, 400 line or 350 line mode
is selected by the polarity combination
of the both synchronous signals.

Mode	480 lines	400 lines	350 lines
H sync	negative	negative	positive
V sync	negative	positive	negative

【Note2】 The horizontal display start timing is settled in
accordance with a rising timing of ENAB signal.   In case ENAB is fixed "Low", the horizontal start timing is
determined as   described in   7-2.   Don't   keep   ENAB   "High" during operation.
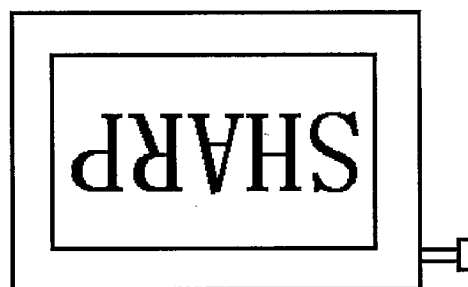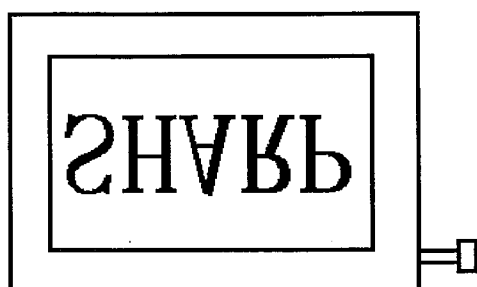
【Note3】 R／L＝H i g h、 U／D＝H i g h   R／L＝L o w、 U／D＝H i g h
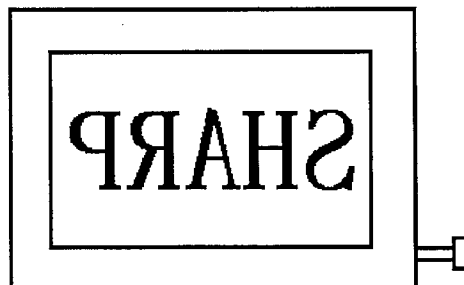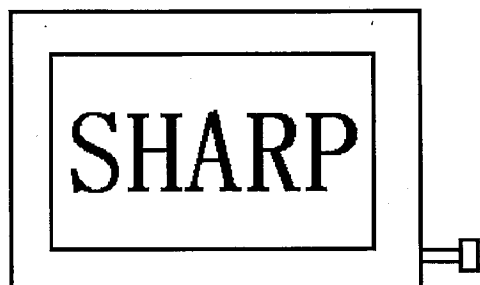
【Note4】 R／L＝H i g h、 U／D＝L o w   R／L＝L o w、 U／D＝L o w

4-2. Backlight driving

Used connector : BHR-03VS-1(JST)

CNA, CNB   Corresponding connector :SM02(8.0)B-BHS(JST)

Pin no.	Symbol	function
1	V_{HIGH}	Power supply for lamp (High voltage side)
2	NC	This is electrically opened.
3	V_{LOW}	Power supply for lamp (Low voltage side)

5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage	V_I	Ta=25℃	$-0.3 \sim Vcc+0.3$	V	【Note1】
supply voltage	Vcc	Ta=25℃	$0 \sim +6$	V	—
Storage temperature	Tstg	—	$-25 \sim +70$	℃	【Note2】
Operating temperature (Panel)	Topa	—	$0 \sim +63$		
Operating temperature (Ambient)	Topp	—	$0 \sim +55$	℃	

【Note1】 CK,R0～R5,G0～G5,B0～B5,Hsync,Vsync,ENAB, R/L, U/L

【Note2】 Humidity : 95%RH Max. at Ta≦40℃.

　　　　　Maximum wet-bulb temperature at 39℃ or less at Ta>40℃.

　　　　No condensation.

6. Electrical Characteristics

6-1. TFT-LCD panel driving
Ta＝25℃

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
3.3V	Supply voltage	V_{cc}	+3.0	+3.3	+3.6	V	【Note1】
5.0V	Supply voltage	V_{cc}	+4.5	+5.0	+5.5	V	
	Current dissipation	I_{cc}	—	410	460	mA	【Note2】
Permissive input ripple voltage		V_{RF}	—	—	100	mVp-p	Vcc=+3.3V
Input voltage (Low)		V_{IL}	—	—	0.3Vcc	V	
Input voltage (High)		V_{IH}	0.7Vcc	—	—	V	【Note3】
Input current (low)		I_{OL1}	—	—	1.0	μA	V_I=0V 【Note4】
		I_{OL2}	–	–	60.0	μA	V_I=0V 【Note5】
Input current (High)		I_{OH1}	—	—	1.0	μA	V_I=Vcc 【Note4】
		I_{OH2}	—	—	60.0	μA	V_I=Vcc 【Note5】

【NOTE 1】
Vcc-turn-on conditions

$$0 < T1 \leq 15ms$$
$$0 < T2 \leq 20ms$$
$$0 < T3 \leq 1s$$
$$1s < T4$$
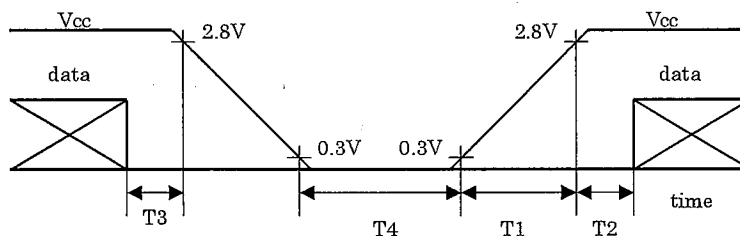
Vcc-dip conditions
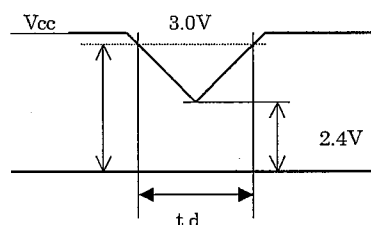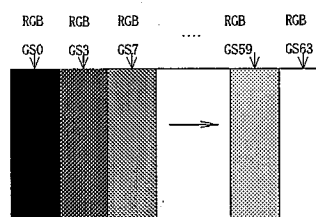
1) $2.7V \leq Vcc < 3.0V$
   $td \leq 10ms$
2) $Vcc < 2.7V$
   Vcc-dip conditions should also follow
   The Vcc-turn-on conditions

【Note2】 Typical current situation : 16-gray-bar pattern.
480 line mode
Vcc=+3.3V

【Note3】 CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB,
R/L,U/D

【Note4】 CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB

【Note5】 ENAB, R/L, U/D

6-2. Backlight driving

The backlight system is an edge-lighting type with single CCFT (Cold Cathode Fluorescent Tube). The characteristics of single lamp are shown in the following table.

Ta=25℃

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp current	I_L	2.0	6.0	6.5	mArms	【Note1】
Lamp power consumption	P_L	—	4.1	—	W	【Note2】
Lamp frequency	F_L	20	45	70	KHz	【Note3】
Kick-off voltage	V_S	—	—	1300	Vrms	Ta=25℃
		—	—	1500	Vrms	Ta =0℃ 【Note4】
Lamp life time	L_L	—	50000	—	hour	【Note5】

【Note1】 Lamp current is measured with current meter for high frequency as shown below.
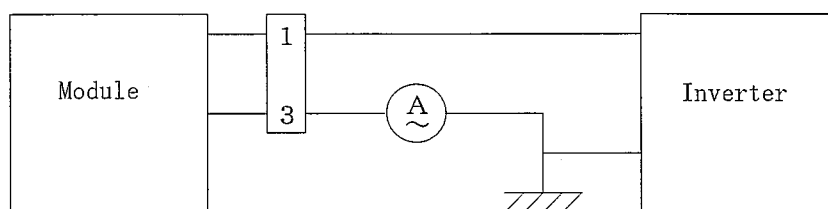
* 3pin is V_{LOW}

【Note2】 At the condition of $Y_L = 300 cd/m^2$

【Note3】 Lamp frequency may produce interference with horizontal synchronous frequency,and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.

【Note4】 The open output voltage of the inverter shall be maintained for more than 1sec; otherwise the lamp may not be turned on.

【Note5】 Since lamp is consumables, the life time written above is referencial value and it is not guaranteed in this specification sheet by SHARP.

Lamp life time is defined that it applied either ① or ② under this condition

(Continuous turning on at Ta=25℃, IL=6mArms)

① Brightness becomes 50% of the original value under standard condition.

② Kick-off voltage at Ta=0℃ exceeds maximum value,1500 Vrms.

In case of operating under lower temp environment, the lamp exhaustion is accelerated and the brightness becomes lower. (Continuous operating under for around 1 month under lower temp condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp environment, periodical lamp exchange is recommended.

Note) The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. when you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Recommended inverter is "CXA-L0612A-VJL(TDK corporation)".

7. Timing Characteristics of input signals

Timing diagrams of input signal are shown in Fig.2 - ①~③ .

7-1. Timing characteristics

Parameter		Symbol	Mode	Min.	Typ.	Max.	Unit	Remark
Clock	Frequency	1/Tc	all	—	25.18	28.33	MHz	
	High time	Tch	//	5	—	—	ns	
	Low time	Tcl	//	10	—	—	ns	
Data	Setup time	Tds	//	5	—	—	ns	
	Hold time	Tdh	//	10	—	—	ns	
Horizontal sync. signal	Cycle	TH	//	30.00	31.78	—	μ s	
			//	750	800	900	clock	
	Pulse width	THp	//	2	96	200	clock	
Vertical sync. signal	Cycle	TV	480	515	525	560	line	
			400	446	449	480	line	
			350	447	449	510	line	
	Pulsewidth	TVp	all	1	—	34	line	
Horizontal display period		THd	//	640	640	640	clock	
Hsync-Clock phase difference		THc	//	10	—	Tc-10	ns	
Hsync-Vsync phase difference		TVh	//	0	—	TH-THp	clock	

Note) In case of lower frequency, the deterioration of display quality, flicker etc.,may be occurred.

7-2. Horizontal display position

The horizontal display position is determined by ENAB signal and the input data corresponding to the rising edge of ENAB signal is displayed at the left end of the active area.

Parameter		symbol	Min.	Typ.	Max.	Unit	Remark
Enable signal	Setup time	Tes	5	—	Tc-10	ns	
	Pulse width	Tep	2	640	640	clock	
Hsync-Enable signal phase difference		THe	44	—	TH-664	clock	

Note) When ENAB is fixed "Low", the display starts from the data of C104(clock) as shown

in   Fig.2-①~③.   Be careful that the module does not work when ENAB is fixed "High".

7-3. Vertical display position

The vertical display position is automatically centered in the active area at each mode of VGA ,480-,400-
,and 350-line mode . Each mode is selected depending on the polarity of the synchronous signals described
in 4-1(Note1).

In each mode ,the data of TVn is displayed at the top line of the active area. And the display position
will be centered on the screen like the following figure when the period of vertical synchronous signal,
TV,is typical value.

In 400-,and 350-line mode,the data in the vertical data invalid period is also displayed, So ,inputting all
data "0" is recommended during vertical data invalid period.

ENAB signal has no relation to the vertical display position.

Mode	V-data start(TVs)	V-data period(TVd)	V-display start(TVn)	V-display period	Unit	Remark
480	34	480	34	480	line	
400	34	400	443-TV	480	line	
350	61	350	445-TV	480	line	

400 lines mode (TV=449)   350 lines mode (TV=449)
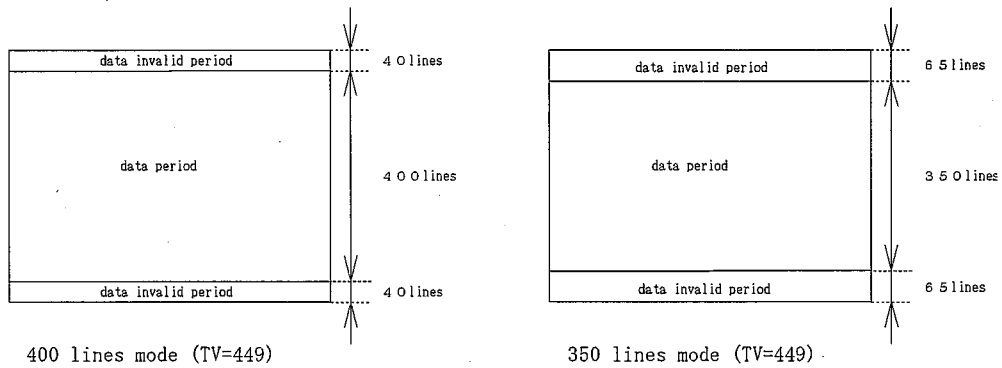
7-4. Input Data Signals and Display Position on the screen

Display position of input data (480 lines mode)
(H, V)   UP
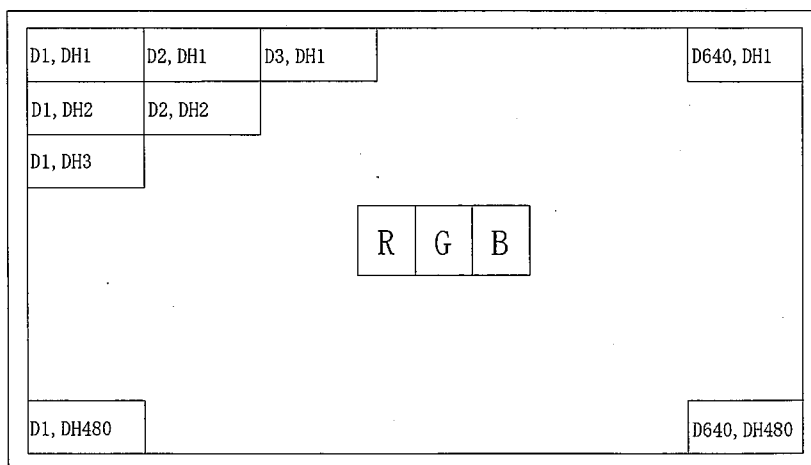
8. Input Signals, Basic Display Colors and Gray Scale of Each Color

	Colors & Gray scale	Gray Scale	RA0 / RB0	RA1 / RB1	RA2 / RB2	RA3 / RB3	RA4 / RB4	RA5 / RB5	GA0 / GB0	GA1 / GB1	GA2 / GB2	GA3 / GB3	GA4 / GB4	GA5 / GB5	BA0 / BB0	BA1 / BB1	BA2 / BB2	BA3 / BB3	BA4 / BB4	BA5 / BB5
Basic Color	Black	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	—	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	—	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Red	—	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	—	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	—	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓			↓						↓						↓			
	⇩	↓			↓						↓						↓			
	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	⇩	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
	⇧	↓			↓						↓						↓			
	⇩	↓			↓						↓						↓			
	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
	⇩	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
	⇧	↓			↓						↓						↓			
	⇩	↓			↓						↓						↓			
	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
	⇩	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

9. Optical Characteristics

Ta=25℃, Vcc=+5V

Parameter		Symbol	Condition	Min	Typ	Max	Unit	Remark
Viewing Angle Range	Horizontal	$\theta 21, \theta 22$	CR≧10	45	55	—	Deg.	【Note 1, 4】
	Vertical	$\theta 11$		45	55	—	Deg.	
		$\theta 12$		30	40	—	Deg.	
Contrast ratio		CR	Best Viewing Angle	—	250	—	—	【Note 2, 4】
Response Time	Rise	τr	$\theta = 0°$	—	20	—	ms	【Note 3, 4】
	Decay	τd		—	40	—	ms	
Chromaticity of White	x		—	0.319	—		【Note4】
	y		—	0.329	—		
Luminance of white		Y_L		240	300	—	cd/m²	
White Unifomity		δw		—	—	1.45	—	【Note5】
Viewing Angle range as a Brightness Definition	Horizontal	$\theta 21, \theta 22$	50% of the maximum brightness	—	45	—	Deg.	【Note1】
	Vertical	$\theta 11$		—	30	—	Deg.	
		$\theta 12$		—	35	—	Deg.	

※The measurement shall be executed 30 minutes after lighting at rating. (typical condition:I_L=6.0mArms)
The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.
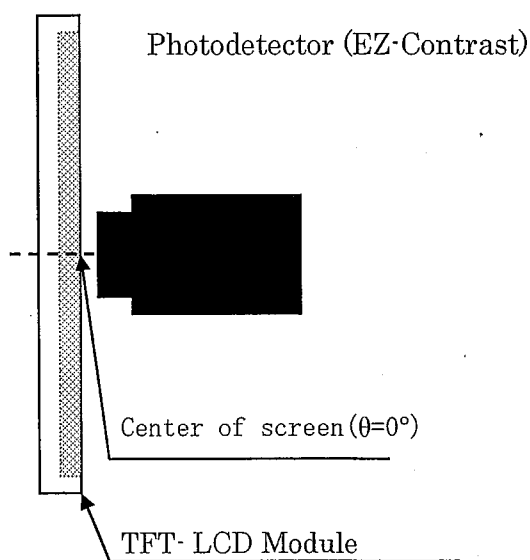
Photodetector (EZ-Contrast)

Center of screen (θ=0°)

TFT- LCD Module

Fig.3-1 Measurement Method
(· Viewing angle range)
(· Response time)

Photodetector (BM-5A)

400mm

Field=2°

Center of screen (θ=0°)

TFT-LCD Module
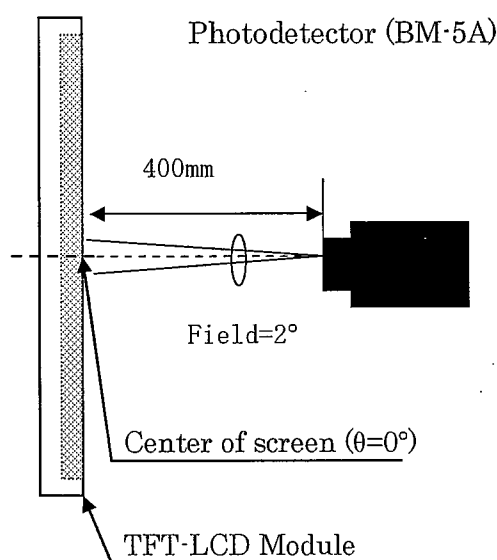
Fig.3-2 Measurement Method
(· Luminance)
(· Contrast ratio)
(· Chromaticity)

【Note1】 Definitions of viewing angle range:

Normal line

θ22

θ12

θ11

θ21

6 o'clock direction
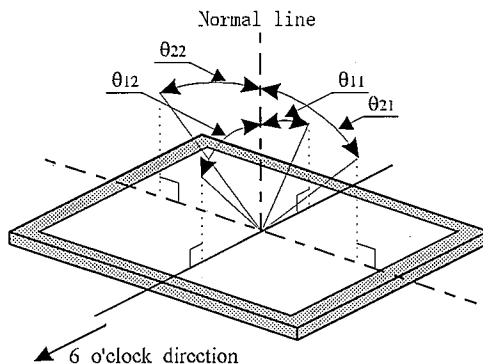
【Note2】 Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

【Note3】 Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

white   black   white

Photodetector output (Relative Value)

100%
90%

10%
0%

τr   τd

time
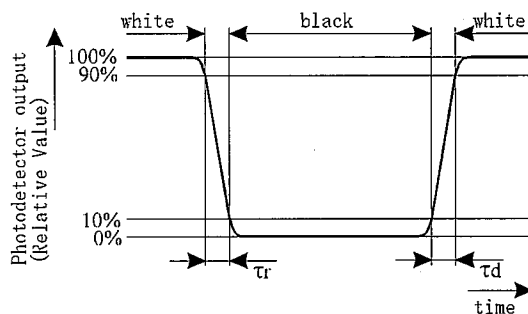
【Note4】 This shall be measured at center of the screen.

【Note5】 Definition of white uniformity:

White uniformity is defined as the following with five measurements (A~E).

160   320   480 pixel

A   D   120

C   240

B   E   360
pixel
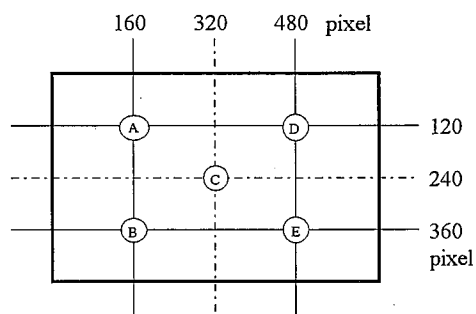
$$\delta w = \frac{\text{Maximum Luminance of five points (brightness)}}{\text{Minimum Luminance of five points (brightness)}}$$

10. Display Quantity

   The display quality of the color TFT-LCD module shall be in compliance with the
   Incoming Inspection Standard.

11. Handling Precautions

   a) Be sure to turn off the power supply when inserting or disconnecting the cable.

   b) Be sure to design the cabinet so that the module can be installed without any extra stress such as
      warp or twist.

   c) Since the front polarizer is easily damaged, pay attention not to scratch it.

   d) Wipe off water drop immediately.   Long contact with water may cause discoloration or spots.

   e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.

   f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
      Handle with care.

   g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth
      when handling.

   h) Observe all other precautionary requirements in handling components.

   i) This module has its circuitry PCBs on the rear side and should be carefully handled in order not
      to be stressed.

   j) Laminated film is attached to the module surface to prevent it from being scratched . Peel the film
      off slowly , just before the use, with strict attention to electrostatic charges. Ionized air shall be
      blown over during the action. Blow off 'dust' on the polarizer by using an ionized nitrogen gun etc.

   k) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching
      protective board over the LCD. Be careful about the optical interface fringe etc.
      Which degrades display quality.

   l) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.

   m) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to
      electrical shock. When exchange lamps or service. Turn off the power without tail.

   n) Be sure not to apply tensile stress to the lamp lead cable.

12. Packing form

   a) Piling number of cartons   : MAX 8

   b) Package quantity in one carton : 20 pcs

   c) Carton size : 483(W) ×275(D)×330(H) mm

   d) Total mass of 1carton filled with full modules : 10.5kg

13. Reliability test items
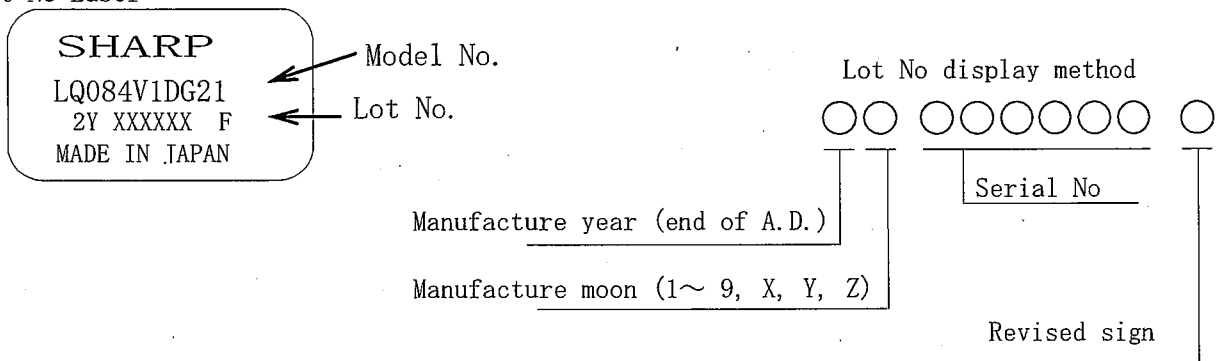
No.	Test item	Conditions
1	High temperature storage test	Ta=70℃　　240h
2	Low temperature storage test	Ta=-25℃　　240h
3	High temperature & high humidity operation test	Ta=40℃ ; 95%RH　240h (No condensation)
4	High temperature operation test(Ambient)	Ta=55℃　　240h
5	Low temperature operation test(Ambient)	Ta=0℃　　　240h
6	Vibration test (non- operating)	Frequency　: 10〜57Hz/Vibration width (one side):0.075mm 　　　　　　　　: 58〜500Hz/Gravity:9.8m/s² Sweep time : 11 minutes Test period : 3 hours 　　　　　　　(1 hour for each direction of X,Y,Z)
7	Shock test (non- operating)	Max. gravity : 490m/s² Pulse width : 11ms, half sine wave Direction :　±X,±Y,±Z 　　　　　　　　　once for each direction.

【Result Evaluation Criteria】

　　　Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

14. Others

　　1) Lot No Label:

　　　SHARP
　　　LQ084V1DG21　　—— Model No.
　　　2Y XXXXXX　F　—— Lot No.
　　　MADE IN JAPAN

Lot No display method

○○　○○○○○○　○

Manufacture year (end of A.D.)

Manufacture moon (1〜 9, X, Y, Z)

Serial No

Revised sign

　　2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.
　　　If adjusted value is changed, the specification may not be satisfied.

　　3) Disassembling the module can cause permanent damage and should be strictly avoided.

　　4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time

　　5) Do not use LCD module in the atmosphere of corrosive gases, such as sulfide gas or chlorine gases.
　　　Polarizer may deteriorated or cause chemical reaction that can lead to short circuits at the terminal
　　　Points. Do not use the material, which compounds contain sulfide or chlorine articles in the vicinity of
　　　LCD module. At high temperature, these compounds produce corrosive gases.

　　6) If any problem occurs in relation to the description of this specification , it shall be resolved through
　　　discussion with spirit of cooperation.

Horizontal sync signal (Hsync)

Clock signal (CK)

Data signal (R0-R5,G0-G5, B0-B5)

Data enable signal (ENAB)

Vertical sync signal (Vsync)

Horizontal sync signal (Hsync)

Data signal (R0-R5,G0-G5, B0-B5)

0.3Vcc
0.7Vcc
TH
THp
THc
Tc
Tch
Tcl
C1*
C2*
C104*
Number of clock
* Only when enable terminal is fixed "Low"
Horizontal invalid data period
Number of H-data
D1
D2
D3
D639
D640
THe
THd
Tes
Tep
Tds
Tdh

TV
TVp
TVs
TVh
Vertical invalid data period
Number of line
1
2
34
DH1
DH2
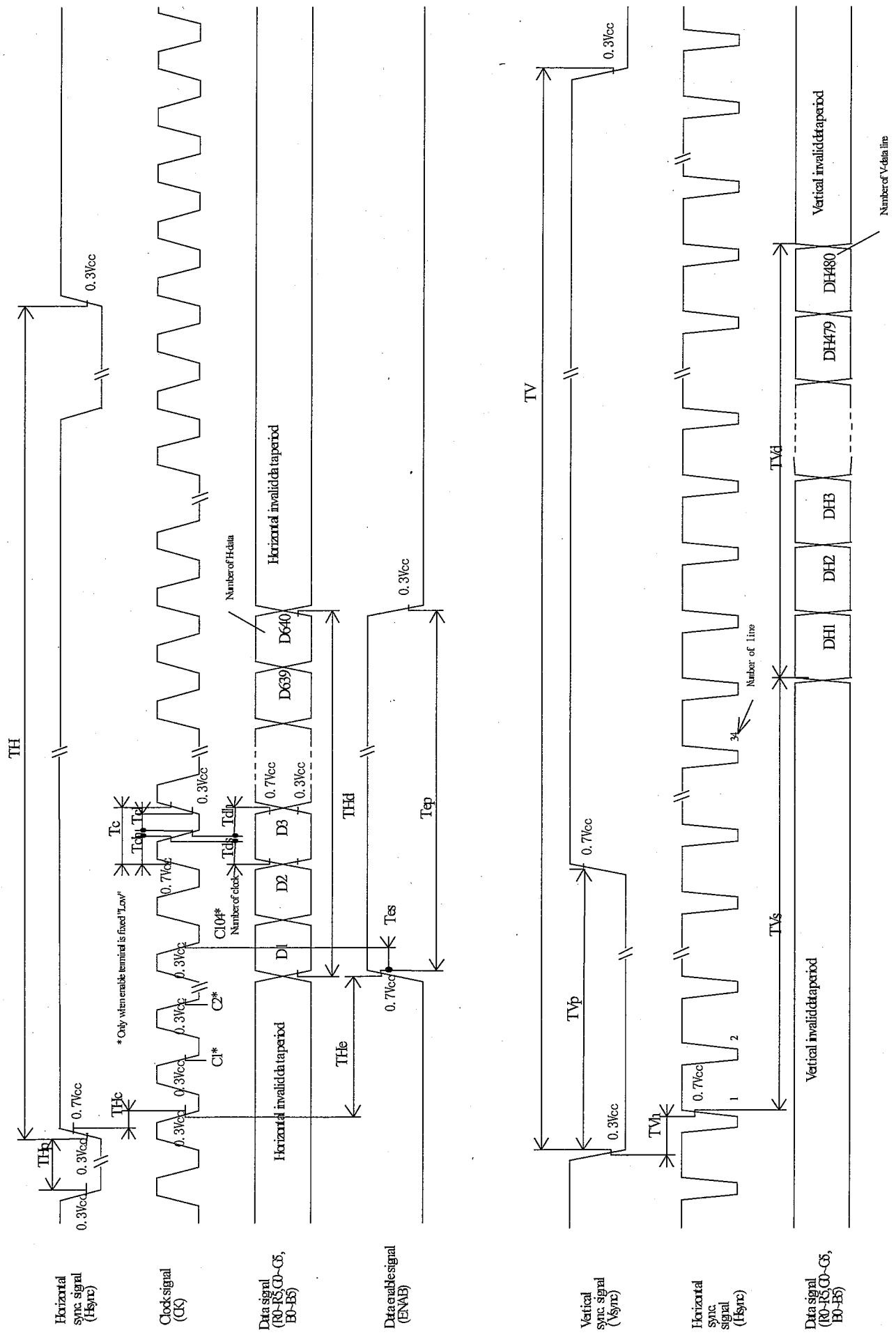DH3
DH479
DH480
TVd
Number of V-data line

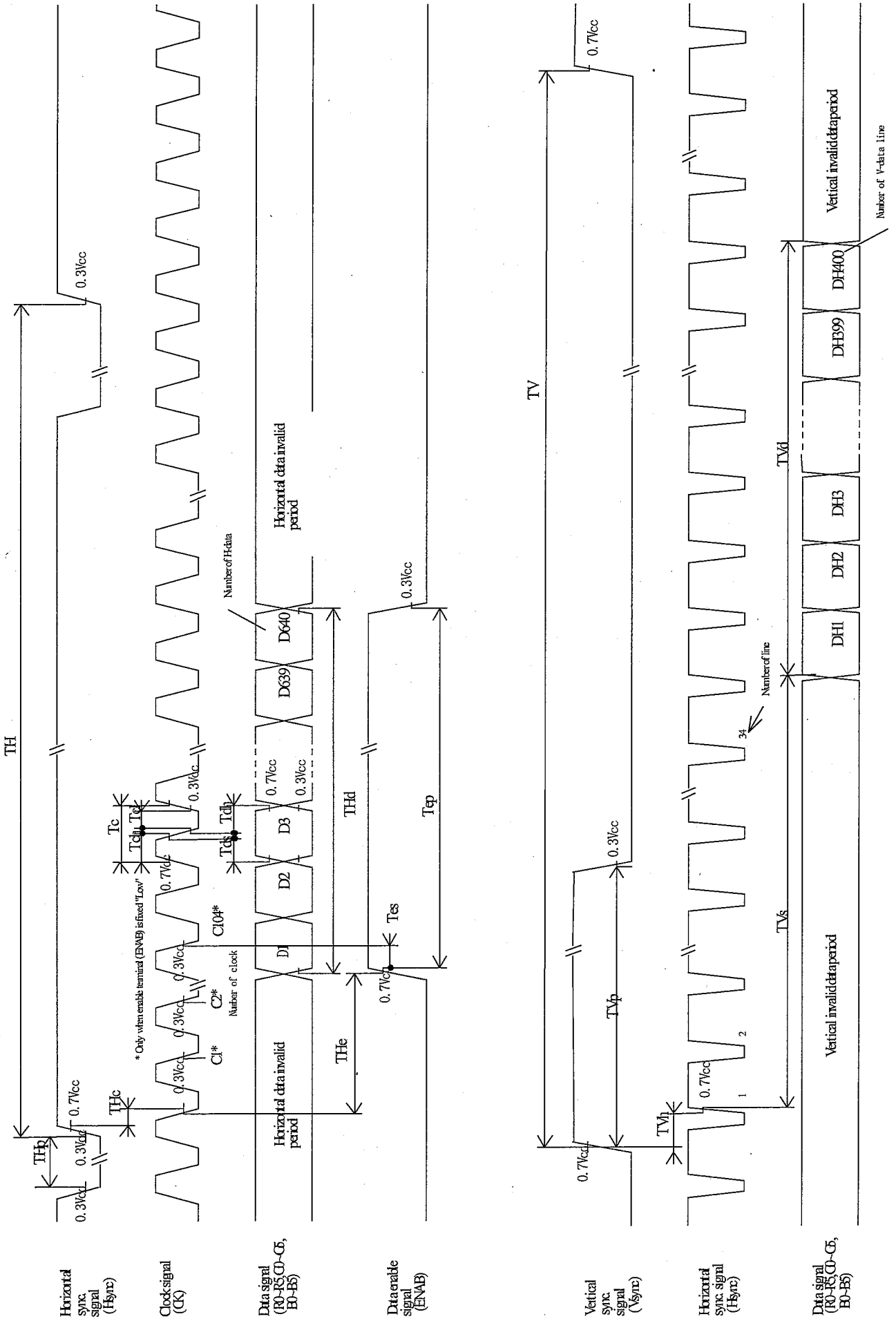Fig 2-1 Input signal waveforms (480 line mode)

Fig.2-2 Input signal waveforms (400 line mode)
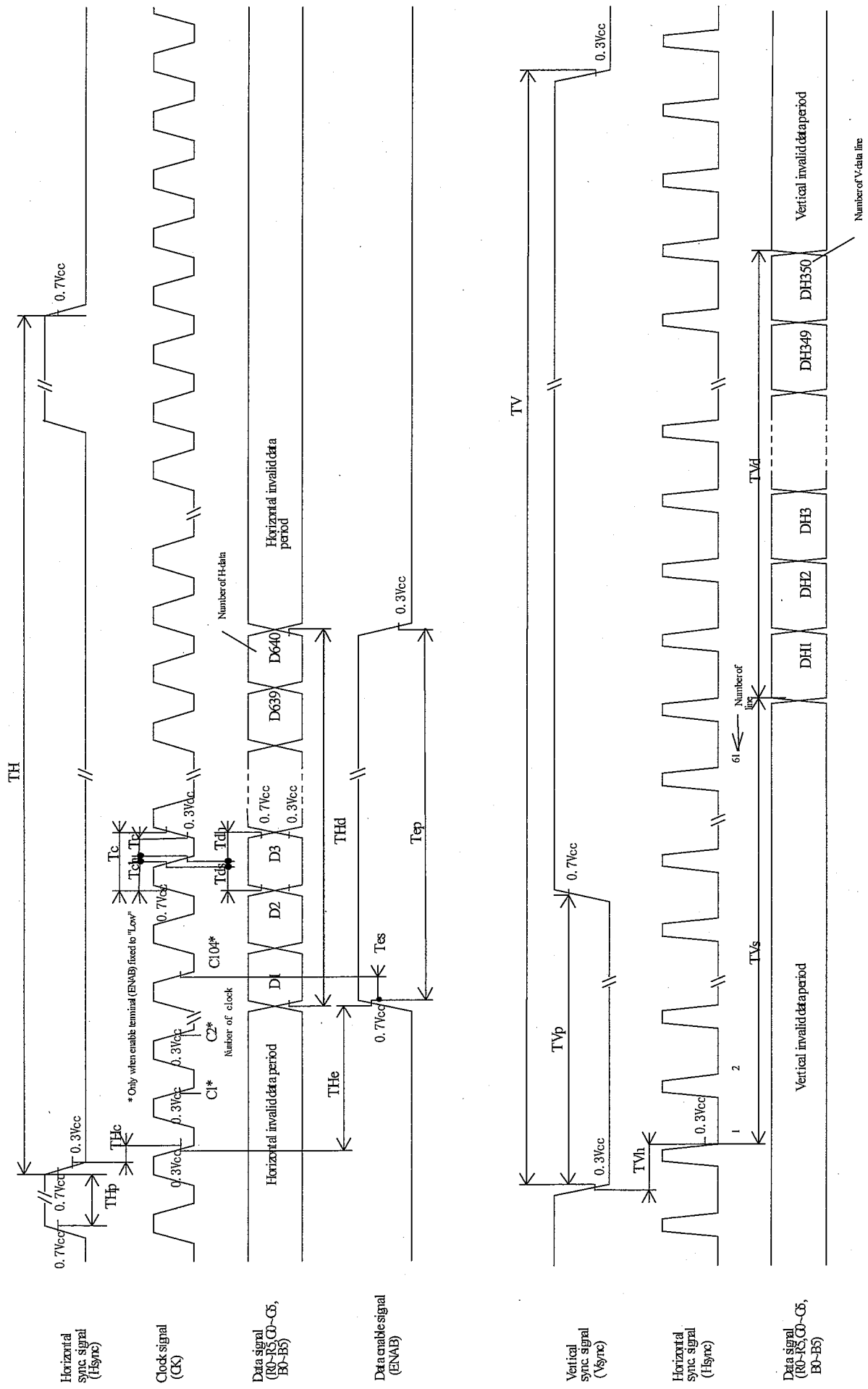
Fig.2-3 Input signal waveforms (350 line mode)

TFT-LCD-Module

Tape

Fixing of
backlight wire

Static electricity
protective sack

Tape

Spacer

Top pad

Partition

Side pad

Base board

Low pad

Carton

PP band
(transparency)

W=50

80±10

80±10

OPP tape

Packing form

ENLARGED DETAIL (SCALE:2)

(HEIGHT OF CONNECTOR 5.6 TOP SURFACE)

2.2 (I/F PWB HEIGHT)

2-Full R

ENLARGED DETAIL (SCALE:2)

2-4.3mm FOR M2 TAPPING SCREW 2-Ø1.7 DEPTH 3mm

(COMPONENT HEIGHT FROM I/F PWB 4.3mm) H=4.3

HEIGHT STANDARD (H=0) IS PWB

ENLARGED DETAIL (SCALE:2)

ARROW SHOWS 12 O'CLOCK VIEWING ANGLE

ACTIVE AREA(170.88 X129.6)
BEZEL OPENING(175.9x 134.6)
ACTIVE AREA CENTER

170.88
175.9

CNB
1.HOT
3.GND

Full-R
2-R1.5
2-R4

ENLARGED DETAIL (SCALE:2)

CONNECTOR OF I/F AND CIRCUMFERENCE DIAGRUM

CN1

BEZEL/DISPLAY POSITION

A C B

ACTIVE AREA
BEZEL OPENING

E D F

1) TOLERANCE X-DIRECTION A:2.51±0.8
2) TOLERANCE X-DIRECTION B:2.51±0.8
3) TOLERANCE Y-DIRECTION C:2.5±0.8
4) TOLERANCE Y-DIRECTION D:2.5±0.8
5) OBLIQUITY OF DISPLAY AREA |E-F|<0.8

NOTES
1. UNSPECIFIED TOLERANCE TO BE ±0.5
2. PLEASE DESIGN USER'S CABINET BOSSES WITH 5mm TO 6.5mm IN DIAMETER
3. WARP AND FLOTING FOR PWB AND CHASSIS ARE EXCLUDED FROM THE THICKNESS OF THE UNIT.
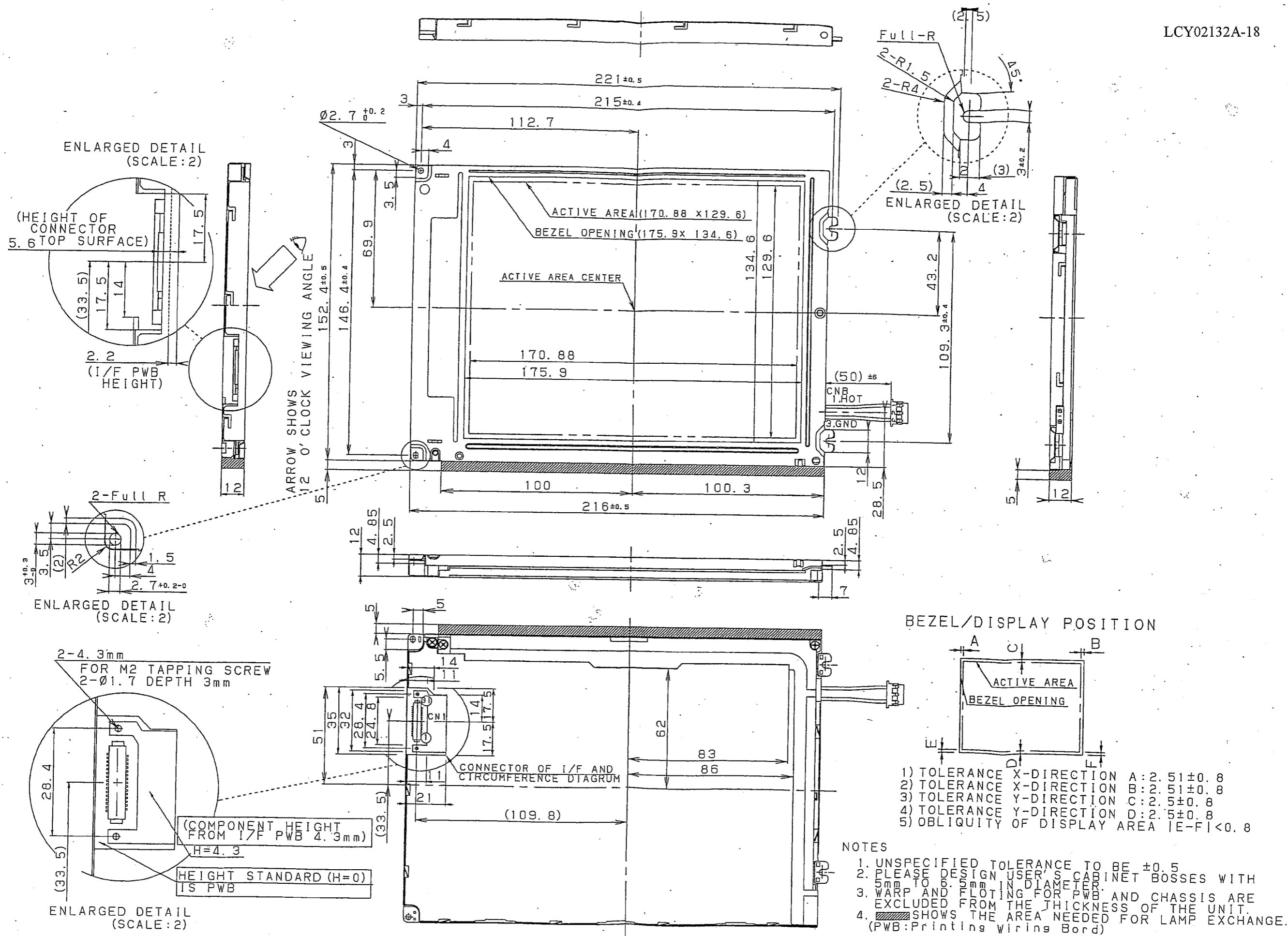4. SHOWS THE AREA NEEDED FOR LAMP EXCHANGE.
(PWB:Printing Wiring Bord)

FIG1. LQ084V1DG21 OUTLINE DEMENSIONS